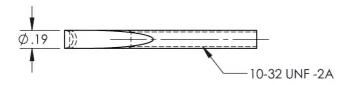
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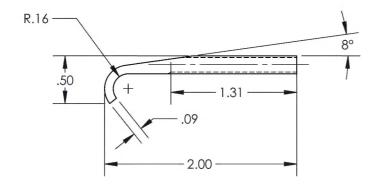
ASSY QTY

B/O Part #

REVISIONS									
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
2		CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020 CR, CH'D DIMS WAS R.156 IS R.16, WAS .090 IS .09, WAS .188 IS Ø.19, ADDED BLACK OXIDE SPEC, ADDED USED ON TOOLS RBA9928-9, RBA9929-5, RBA9929-9 AND RB600N9929-5, CH'D DWG. TO SHEET METAL TOLERANCE.	10/17/2016	RJC	JAG				







Description

1 DRAW BOLT

Material

1018/1020 CR



B/O INFORMATION OR SPECIFICATIONS

NOTE:

1. USED WITH RIGGING TOOLS INCLUDING: RBA9928-5, RBA9928-9, RBA9928-19, RBA9929-5, RBA9929-9 AND RB600N9929-5.

	DART								
TITLE	DRAW BOLT								
DWG NO.	DWG NO. RBA			.9935					
HEAT TREAT	MAT'L 1018/1020 CR HEAT TREAT			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8					
DLAG	DEACK OXIDE			.XX ± .03 ANGLES ±1° .X ± .1 SURFACES = 12 1. BREAK ALL SHARP EDGES					
DRAWN BY: CHECKED:	COLL		.015 x 45° C 2. DIMENSION AFTER PLA						
OPPS APPR:	'S APPR: ANDERSON 3.		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009						
5.	QA APPR: LINDSAY			USED ON MODEL					
APPROVED:	APPROVED: GILBERT			SEE NOTE 1					
SCALE	1:1	DATE 8/	7/2000	SHEET 1 OF 1					